We Have a Great Story to Tell, 
And for now it's Good Night Irene

The rain just kept coming, so glad the wind was not as strong as they predicted. Still the damage from hurricane Irene is devastating. Although there was no major damage to BGA manufacturers, we are surrounded with washed out roads and bridges and in some areas entire neighborhoods were wiped out by mountain streams that turned into rivers. There is no doubt our little state took a hit that we will have to live with and overcome for years to come. Combined with the spring flooding that hit the North end of Barre, we may very well look back on this summer as the wettest most destructive summer in our lifetimes. If we can find a silver lining in all this we can be proud of the resiliency of our people and the generosity of our neighbors. Like the stone we manufacture our people are rugged, durable and consistent.

I became the new BGA Executive Director the first of June. For the past twenty years I worked as a lobbyist mostly representing forestry and agriculture interests. I ran a sawmill business in the 80’s and early 90s and for the past twelve years, ran a trade association for the Vermont forest industry. I am aware I have a lot to learn about the granite industry, but I am excited about the challenges and opportunities we have here in Vermont. There is so much to what we have to offer here in the Barre area. Right here within our green mountains are vast quantities of consistent uniform gray granite with moisture resistance, strength and durability second to none. The quarries in Vermont provide for more than half of the raw material for the manufacturers in the Barre Granite Association family. Yes, our ancestors came here because of the granite quarries, and it is who we are that makes this industry in Vermont so special. How we choose to add value to the stone is what defines this industry and differentiates us from all others. You may call it “Yankee Ingenuity” but it’s more than that. It’s in our people, talent, expertise, patience and attitude that make this industry special. It’s a commitment to quality, to capture that personality and put it on a monument. It’s in the detail, to tell the story of that memorial for all to see and for future generations to understand and appreciate, forever.

The future holds many challenges as we operate in a global economy. Aggressive competition and increasing costs will always challenge our ability to grow and prosper. The energy I get from the business owners and the workers in the plants and in the quarries sends a clear message that we will remain the granite capitol of the world.

As you look through these pages you will quickly see what makes us special. The projects of the Barre area granite manufacturer are of the highest quality. Notice the detail, the personality and the hard work that goes into each of these monuments. That is how we meet our challenges and that is how our neighbors will help each other rebuild this little state after hurricane Irene, and we will be ready for the next challenge.

That is our story and it is a great story to tell. I look forward to meeting all of you on the road as I represent one of Vermont’s premier manufacturing industries and to share in the story of our granite, our people and our future.

Ed Larson
Manufactured by Buttura & Gherardi Granite Artisans for Inch Memorials of Northville, Michigan in Select Barre Granite.

The cross is 3-6x1-0x6-0 and is all shell rock cut into a Celtic shape with axed flush panels and sandblast carving.

The base is 5-0x1-8x1-0 with a 1 inch steeled drop wash, balance rock pitched.
EMERGENCY SERVICES MEMORIAL
Manufactured for Ascension Garden of Henrietta, New York in Select Barre Granite.

The overall size of this memorial is 11-6x1-6x7-0 and is all steeled finish with a 3 inch margin on the base.

It features bronze accent pieces and sandblast lettering.
Joe’s Custom Manufacturing
Of Quality Memorials, Inc.

This Barre monument was produced for Mt. Pleasant Memorials in Massachusetts.

Die: 4-0x-10x2-6 Steel 5 flat top with OG moulds and checks per customer’s design.

Base: 5-0x1-2x0-8 Steel flat top 2” margin 1” axed drop wash brp base.

Sandblasted by Culture Craft Sandblast.
Manufactured by Buttura & Gherardi Granite Artisans for Woodlawn Memorials of Everett Massachusetts in Select Barre Granite.

The overall size of this memorial is 7-0x1-2x3-6 and is all steeled finish.

It features axed turned columns and a sculpture of St. Michael 2 ½ inches in relief of a 2-0 niche.

Sculpted by Giulianio Cecchinelli.
Granite Industries of Vermont

This Dakota Mahogany Monument was manufactured for Mayfair Memorials in Cleveland, OH.

Die: 5-6 x 1-0 x 4-4 Rock 2, Stippled Contour Top, Stippled Tapered Ends, Stippled Set Back Faces, Rock Pitched Setbacks.

Base: 6-8 x 2-6 x 0-10 All Polished, Beveled Ends.
This Select Dark Barre double heart was designed by Dave Lamberti for Bottinelli Monuments.

Double Heart Die: 5-4x0-10x4-0 Polish
2 Balance Rock Pitch with shaped rose carvings.

Base: 6-0x1-4x0-10 Polish flat top balance rock pitch.

Sandblast done by Culture Craft Sandblast.
Manufactured by Buttura & Gherardi Granite Artisans for Joy Monument Company of Louisville, Kentucky in Heirloom Dakota Mahogany granite.

The overall size of this memorial is 12-0x2-0x10-2 and is all polished finish.

The sculpture of the Sacred Heart of Jesus is 2 1/2 inches in relief of a 3-4 niche and was sculpted by Giuliano Cecchinelli.
Gandin Bros., Inc.
Manufactured for England Monument Co. Bristol CT.
Civil War Memorial

4-6 x 1-10 x 10-0 Overall Size, Dakota Mahogany.
Die is Polished on three sides with Rock Border.
Hand Carved Eagle & Bronze Plaque.
Manufactured by Twin City Memorials, a division of Buttura & Gherardi Granite Artisans for FRA Monuments of Unionville, Connecticut in Select Barre Granite.

With an overall size of 8-0x3-0x6-10, this feature memorial is all steeled finish with turned columns and ornate scroll markers.
This towering 30’ Sealmark Rock of Ages spire commands the skyline in Columbus, Georgia.

A work of art made possible by Columbus Monument Company working with the Rock of Ages team.

Giuliano Cecchinelli II was the sculpturing artist.
Buttura & Gherardi Granite Artisans

Manufactured by Buttura & Gherardi Granite Artisans for Joy Monument Company of Louisville, Kentucky in Heirloom Black Tweed granite.

The overall size of this memorial is 4-0x1-10x7-10 and is all polished with steeled accents and cut-through sections.

The praying hands are shaped by sandblast.
This monument was manufactured for Shoemaker Memorials Made From North American Pink (Mountain Rose).

Center Die: 2-6 x 0-8 x 6-0 Polished (5) Hand Carved Sacred Heart By Gary Sassi.

(2) Wings: 2-0 X 0-8 X 2-0 Polished (5).

Base: 8-5 X 1-2 X 0-8 Polished Flat Top W/2" Polished Margin.
The Tocci estate is a prime example that a family's choice to cremate does not preclude the ability to memorialize their legacy.

Rock of Ages worked closely with the Davis Monument Company and the family to assure their vision was realized.

The memorial encompasses 22' x 14' with Sealmark Rock of Ages granite.

Stanislaw Lutostanski brought the marble angel to life.
The design elements of this stunning open air memorial were taken from the family's home.

The beautiful setting was provided by Mount Pleasant cemetery in London Ontario.

The expertise required to design and fabricate came from Wholesale Memorials and Rock of Ages.

The material is Sealmark Rock of Ages.
Spruce Mountain Granites & Custom Sandblast Inc.

This 7-6 x 0-10 x 4-4 All Steeled Barre Gray die with round fluted ends was produced for Ciesco Memorials of Torrington CT.

It sits on a base 8-6 x 1-6 x 0-10 with a steeled top and steeled margins.
This Medium Barre Monument was manufactured for Mayfair Memorials in Cleveland, OH.

Die: 5-10 x 0-10 x 4-2 Pol. 5, Str. Top Cut Out for Stained Glass.

Base: 5-10 x 0-10 x 1-0
All Polished w/Cutout per Sketch.
Buttura & Gherardi Granite Artisans

Manufactured by Buttura & Gherardi Granite Artisans for Woodlawn Memorials of Everett, Massachusetts in Select Barre Granite.

This feature memorial has an overall size of 6-10x1-4x5-0 and is all steeled finish.

The Pieta sculpture is raised 2 ½ inches in full relief of the face and was sculpted by Giuliano Cecchinelli.
MUSCATINE, IOWA
CIVIL WAR MEMORIAL
Manufactured by Buttura & Gherardi Granite Artisans for Memorials by Michel of Solon, Iowa in Select Barre Granite.

This memorial is a permanent replacement for the original marble monument which had weathered beyond repair.

The memorial is 8-0x8-0 at the base and is a total of 44-0 in height.

The full round statue of the soldier is 6-2 tall and was sculpted by Giuliano Cecchinelli.

The column is 3-0x3-0x22-0 and is cut solid in one piece.
Buttura & Gherardi Granite Artisans

Manufactured by Buttura & Gherardi Granite Artisans for St. Bernard’s Grove, a new section of Holy Sepulchre Cemetery in Rochester, New York in Select Barre Granite.

The feature Celtic Cross unit is all steeled finish and has an overall size of 4-0x3-0x14-0 with ornate sandblast carving 2 sides, and cut-through holes.

The nimbus is set back 1 inch on front and back.

It is flanked left and right by two pre-assembled columbarium units, each measuring 10-5x4-0x5-6 in overall size of all steeled finish in Select Barre Granite.

Each unit has 64 niches.
Montpelier Granite Works, Inc.

This Barre Gray Cross was manufactured for Cassidy Memorial in New York.

The cross is 2-6 x 0-8 x 5-0 All Rock.

Pedestal is 2-0 x 1-0 x 0-8 All Steeled with Cut Corners.

Base is 3-0 x 1-2 x 0-8 Steel Flat Top, Balance Rock Pitch.

This Jet Black Memorial was Manufactured for Tunkhannock Monuments in Pennsylvania.

The Die is 2-4 x 0-8 x 4-0 Polished 2 sides, Special Shape.

Base is 4-0 x 1-4 x 0-8 PFT, Polished Bevel Base, Balance Rock Pitch Etched and Lettered.
Joe’s Custom Manufacturing Of Quality Memorials, Inc.

This Select Dark Barre monument was produced for St. Clair Monuments in Missouri.

Die: 6-4x0-8x3-6 Polish 3 with round fluted column ends and shaped carving in each top corner with square raised family name.

Base: 7-2x1-0x0-10 Polish flat top balance rock pitch base.

Sandblasted by Culture Craft Sandblast.
Spruce Mountain Granites & Custom Sandblast Inc.

This is an old style duplication for Gies Bros./G. Sperry and Sons of Dover NJ.

The die is 2-8 x 1-0 x 2-8, it features a steeled roof top with rounded shoulders, full margins.

Sub base is 3-0 x 1-4 x 0-8 with a steeled drop wash, pol front and polished hand tooled family name.

The 3-6 x 1-10 x 0-10 base has a steeled drop wash, brp.
Manufactured for Oblast Memorial Company, Chester NY.
5-0 X 1-0 X 4-6 Overall Size.
All Polished Black Granite.
Raised Carving Surrounding Etching.
Recessed Checks With Embroidery Cut Through Niche With Members.
Set In Chicago IL.
Buttura & Gherardi Granite Artisans
Manufactured by Buttura & Gherardi Granite Artisans for Holmes Memorials of Saugerties, New York in matching India Red granite.

The overall size is 9-0x1-4x8-10 and the memorial is all polished with an 8 inch polished margin on the base.
This India Red die and base was manufactured for Notre Dame memorials in South Hadley MA.

Die 4-0 x 0-10 x 2-6 All polished with round ends.
Carved and lettered with deep roses and sandblast fluted.
The back has a inserted black oval and hand etched.
Base 5-0 x 1-4 x 0-10 polished top 2” margin.
Vases 0-5 x 1-0 All polished turned.
Cochran's Inc.

Cochran's Inc. made the Watson memorial in gray, with an overall size of 3-2 x 2-3 x 6-0 for Newburyport Memorials.

All pieces had steeled finish, drop washes and scotias, except the center piece, which was polished and lettered on all 4 sides.

2012 Upcoming Events

Mid-Atlantic Monument Builders Convention
With
The New England Monument Dealers Association
& the New York State Monument Dealers
Full Industry Display & Exhibit
“It’s the largest regional monument trade show in the U.S.!”
Marriott Waterfront
Baltimore, Maryland
Contact: Karen Gingrich
Registration: mid-atlanticconvention.com

February 24-26, 2012
MBNA & CMA/PN MBA JAM
A Joint Annual Meeting of the
Monument Builders of North America
with the
California Monument Association &
the Pacific Northwest Monument Builders Association
Bahia Resort Hotel
San Diego, CA
Contact: MBNA Headquarters
1.800.233.4472
info@monumentbuilders.org
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Steve Bigras
25 Gable Place, Barre, VT 05641
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Golfbcc@myfairpoint.net

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"Butch" & Tom Gandin
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800-433-0617 • 802-584-3521
Fax: 802-584-4053
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800-451-3252 • 802-476-6646
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www.graniteartisans.com

Global Values, Inc.
Paul Dickinson
21 Metro Way
Barre, Vermont 05641
802-476-8000 • 866-907-6776
Fax: 802-476-8050 • 866-907-6257
slim@gvalues.com
www.gvalues.com

Cochran's, Inc.
Sherman & Diane Cochran
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802-479-1035
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sherm@cochrans-monuments.com
www.cochrans-monuments.com

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tedoresign@aol.com
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CultureCraft@aol.com

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**Hillside Stone Products, Inc.**

Randall Carbonneau  
P.O. Box 134, Barre, VT 05641  
802-479-2508 • Fax: 802-476-7737  
staff@hillsidestone.com  
www.hillsidestone.com

**Northeast Granite Co.**

Guy Edson  
2 Granite St., Montpelier, VT 05602  
800-950-3066 • 802-223-3502  
Fax: 802-223-6610  
gpedson@aol.com

**Joe's Custom Manufacturing of Quality Memorials**

Gerard "Jerry" Perreault  
P.O. Box 279, East Barre, VT 05649-0279  
800-787-4004 • 802-479-9266  
Fax: 800-447-9268 • 802-479-0644  
joescustompolishing@wizzard.net  
www.joescustompolishing.com

**Memorial Sandblast Co.**

Mike & Rob Pelkey  
P.O. Box 582  
Barre, VT 05641  
802-476-7086  
Fax: 802-476-7567

**Kinfolk Memorials, Inc.**

Norm & Maggie Fournier  
P.O. Box 236  
East Barre, VT 05649  
800-659-1423 • 802-476-1423  
Fax: 802-476-3394

**Montpelier Granite Works**

Michelle Mureta Parker  
65 Granite Shed Lane  
Montpelier, VT 05602  
800-451-4513  
802-223-2581  
Fax: 802-223-0525  
montpeliergrwks@hormail.com

**M & W Polishing**

Waldo Mugford  
P.O. Box 521  
Barre, VT 05641  
802-476-8340

**Peerless Granite Co.**

Bret Mugford  
P.O. Box 313, Barre, VT 05641  
800-654-6069  
802-476-3061  
Fax: 802-476-3014  
peerlessgranite@yahoo.com
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P.O. Box 566, Barre, VT 05641  
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**Riverton Memorials, Inc.**

Ernest Lavigne, Jr.  
P.O. Box 284, Northfield Falls, VT 05664  
800-643-8082 • 802-485-3371  
Fax: 800-952-8268 • 802-485-6535  
rivertonmemorial@trans-video.net

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P.O. Box 626  
Barre, VT 05641  
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Fax: 802-476-2251  
rpope@swensongranite.com  
www.swensongranite.com

**Rocks of Ages Corporation**

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Fax: 802-476-2110  
Toll Free (800) 421-0166  
dlabonte@barre.rockofages.com  
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**Tosi Custom Sandblast Co.**

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849 Darling Rd.  
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Retail Membership in Barre Granite Association

This year the Barre Granite Association created a new membership category to include our retailers into the BGA family. BGA hopes to extend services to this sector of our industry to improve communications, referrals and offer discounts on services and materials we supply to that sector. Our goal is to grow this membership to expand our reach in the marketing of Barre granite, our manufacturing members and to further stabilize the association so we can expand upon the mission of our association. Please welcome our newest members listed below and we hope that if you are a retailer of granite memorials and other granite products that you too would be interested in becoming a member of the BGA family. For information please contact us at the Barre office.

Barre Memorials
55 Crum Elbow Road
Hyde Park, NY 12538
845-229-2304
Fax: 860-886-6300

Cook and Lintz Memorials
518 Beachley St., PO Box 210
Meyersdale, PA 15552
814-634-0116
Fax: 814-634-8004

Guerney Monuments
995 State St.
Bangor, ME 04401
207-951-6743

Shelley Brothers Monuments
724 Boston Post Road
Guilford, CT 06437
203-453-9129
Fax: 203-458-9194

Wellwood Memorials
1021 Farmingdale Road
No. Lindenhurst, NY 11757
631-226-1122
Fax: 631-226-7299

Brookside Monuments
107 Harold Dr.
Newington, CT 06111
860-666-0600
Fax: 860-666-8377

Crown Memorial Co., Inc.
3271 East Tremont St.
Bronx, NY 10461
718-828-6444
Fax: 718-597-8402

Madison Granite Works, Inc.
7251 Route 20
Madison, NY 13402
315-891-1887
Fax: 315-893-1866

Tri-County Memorials
402 West Main St.
Norwich, CT 12538
845-229-2304
Fax: 845-229-2304
SUPPORT MATERIALS
A variety of peripheral materials to choose from to assist with any decisions about your memorial, history of granite, products for your home, and others.

MEMORIAL DESIGNS .75¢ EACH
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Remembered For All Time
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A HISTORY OF THE BARRE GRANITE INDUSTRY

#19 HOW TO CUSTOMIZE $2.00
18 X 24 POSTER

OPTIONS TO CUSTOMIZE YOUR BARRE GRANITE MEMORIAL
OTHER MECHANISE
A variety of peripheral materials to choose from to assist with any decisions about your memorial, history of granite, products for your home, and others.

#GTP
PICK & SHOVEL
GRANITE
TIE PIN $5.00

#GTC
SHOVEL & GRANITE
TIE CLIP $5.00

#BGC
BARRE GRANITE CLOCK WITH
BLACK LITHO 8" X 8" $60.00
(CUSTOM NAME AVAILABLE)

#CRN
CROSS NECKLACE
$8.50

#BOL
BOLO TIE
WITH GRANITE
AND LEATHER
LOOK CORD $15.00

LEAF MOUNT
GRANITE EARRINGS
SURGICAL STEEL
#STP POSTS
#STW WIRES
$12.00

#LET
STEEL AND GRANITE LETTER OPENER $15.00

NOT SHOWN: #PG SET OF 4 PILSNER GLASSES WITH BARRE GUILD LOGO $20.00
**ORDER FORM**

**Ordered By:**

Date ____________________

Name __________________________________________

Address _______________________________________

City ____________________ State____ Zip ______

Phone _______________ Fax ________________

**Ship To:**

Name __________________________________________

Address _______________________________________

City ____________________ State____ Zip ______

Phone _______________ Fax ________________

Master Card Visa Check or Money Order (circle one)

Card # __________________________ Exp ________ Signature _________________________

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<tr>
<th>Item Number</th>
<th>Product Description</th>
<th>Price Each</th>
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Shipping charges to be added.

Subtotal _______________________

6% Sales Tax (VT only) ____________

Shipping Charges _________________

TOTAL _______________________

Thank you for your order and support of the BGA!
Vermont Dedicates Memorial to Soldiers Who Served In War On Terror

Vermont’s former Governor James Douglas, Lt Governor Brian Dubie and hundreds of others attend the dedication ceremony for the Vermont Global War on Terror Memorial on Veterans Day at the Vermont Veterans Memorial Cemetery in Randolph Center, Vt. The memorial recognizes Vermont soldiers and Marines who have died as part of the wars in Iraq and Afghanistan.

The 44-foot-long granite memorial was designed by Dana Morissette of Granite Industries of Vermont who manufactured the monument in a joint effort with Rock of Ages. The memorial includes a sarcophagus inscribed with the names of 40 fallen service members with ties to Vermont. It also includes a sculpture with a helmet, boots and dog tags and carvings of a citizen soldier, the Vermont statehouse and falling maple leaves representing the service members.

Thanks to the efforts of the families and support from more than 1,000 donors “there is now a tribute to these brave men that will proudly stand forever,” Gov. Jim Douglas said “For the family members of those who have made the ultimate sacrifice in service to our nation, we thank you. Your loss can never be fully understood and our debt to you never repaid.”
Looking up at a rock face of some of the finest granite in the world located right here in Graniteville Vermont. Barre Gray mined from this quarry by BGA's newest member Rock Of Ages uses boom cranes that can lift a single piece up to 250 tons.