



# HOPPING GENEALOGY 1642 — 1964 THE HOPPING FAMILY AND ITS NAME ORIGINATED IN ENGLAND ONE OF THE FIRST PERSONS TO USE THIS NAME WAS ROBERT HOPPING ABOUT THE YEAR 1066 JOHN 642—172 055. OF ROBERT RAME TO AMERICA AROUT 1860 MATTHIAS 1680—1759 SON OF JOHN JOHN 18, 1790—1800 SON OF MATTHIAS SERVED IN AM REV JOHN JR 1750—1822 SERVED IN AM REV LUTHER 1783—1851 SON OF JOHN 15 FORE CALEB 1 1811—1897 DESC OF ENG KING EPARAD ITHER CALES MOTHER HENRY C. 1841—1897 DESC OF ENG KING EPARAD ITHER CALES MOTHER HENRY C. 1841—1922 SON OF CALEB SERVED IN CIVIL WAS SON OF CALEB SERVED IN CIVIL WAS SON OF CALEB SERVED IN CIVIL WAS SON OF CALEB SERVED IN COURT WAS SON OF CALEB SERVED IN COURT WAS SON OF CALEB SERVED IN SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF CALEB SERVED IN SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF CALEB SERVED IN SON OF THE SON OF CALEB SERVED IN SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF CALEB SERVED IN SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF CALEB SERVED IN COURT WAS SON OF CALEB SERVED IN SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SERVED IN COURT WAS SON OF THE SON OF CALEB SON OF THE SON OF CALEB SON OF THE SON OF CALEB SON OF

# Granite Corporation of Barre



Joseph B. Calcagni designed and erected this Mountain Rose granite mausoleum for the Harold C. Hopping family. It features a sandblast panel of Hopping genealogy and a stained glass widow depicting the Hopping farm. The mausoleum is located at St. Joseph Cemetery, Cincinatti, Ohio.

# Spring 1999



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A Handcarved Spring Bouquet Graces A 70-year-Old Memorial In Hope Cemetery Photo: Patrick Timothy Mullikin





# BARRE

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We decided to become voting members for several reasons:

one being that we wanted to give back to the industry.

Todd Tosi and Mike Gaydos

# Tosi Custom Sandblast Company

Tosi Custom Sandblast Company may well be one of Barre's best kept secrets.

Tucked behind the Granite Industries of Vermont plant on Vanetti Place, Tosi Custom Sandblast has made a name for itself over the years among Barre manufacturers for quality sandblast.

As a custom sandblast shop, Tosi's does not manufacture memorials. It does, however, design and sandblast memorials for several area manufacturers and specializes in roses.

"We've refined our roses over the years and have made them more competitive," says Mike Gaydos, co-owner.

The 41-year-old company was founded by the late Nelson Tosi, father of Todd Tosi, co-owner and president. Todd and Mike purchased the company in 1989, the year the firm moved into its new 32,000-square foot plant. (The previous winter, a fire destroyed the old Tosi facility.)

Tosi's plant employs six people. It has a shaping room, rose room and three blowing rooms, and it has the only recirculating suction in Barre.

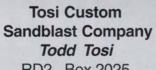
Recently, Tosi's added an office space to accommodate its computer drafting, which the company uses itself as well as supplies to area retailers.

Tosi Custom Sandblast Company has been a longtime Associate Member of the Barre Granite Association. In Feb-ruary of this year, it became the BGA's newest and 26th Voting Member.







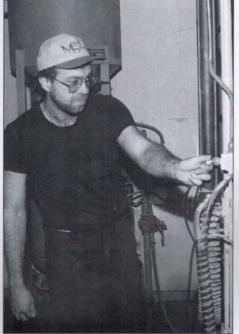


RD2, Box 2025 Northfield, VT 05663 802-476-3851 FAX: 802-476-3851



Top photo: Interior, Tosi Custom Sandblast Company. Workers, clockwise from left: Ron Deforge, Jr., aka "Tojo," Brian Martel, Luc Laperle, Steve Rivard, Steve Moran, Not shown, Christine Sainza.







# The Barre Guild Seal

The Most
Important
Letters On
Your
Barre Gray
Granite
Memorial
Are Often
The Smallest!

For many retailers, it's the Barre Guild seal and accompanying warranty that close the sale.

While most manufacturers have and honor their own warranties, the BG seal offers a customer added assurance or insurance.









The first recorded reference to a guarantee on Barre Gray granite dates back to the 1830s when granite was first being quarried in the area.

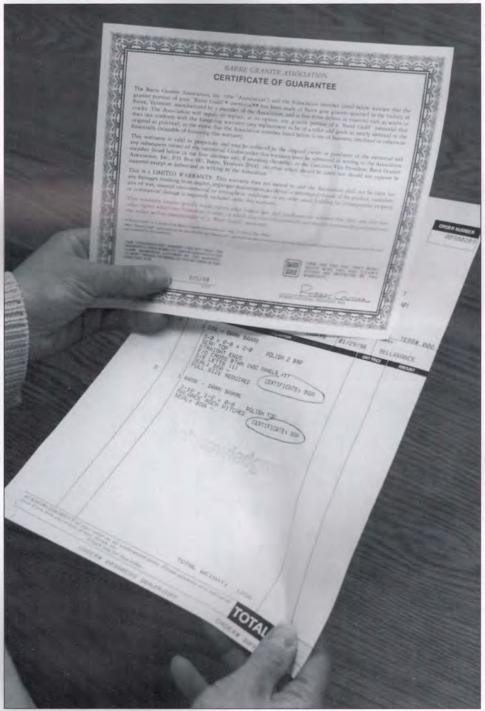
The actual Barre Guild seal certificate, or warranty, dates back to the depression -- to the year 1935. Its purpose was to ensure that a Barre Gray granite monument manufactured by a member of the Barre Granite Association met agreed-upon standards of workmanship. This list of standards has evolved and continues to evolve as new finishes, changes in technology and manufacturing processes evolve.

Years ago, Barre Guild inspectors used to visit BGA member plants and inspected (and sometimes rejected) monuments that were to bear the BG seal. Today, each BGA manufacturer has its own in-house inspector who inspects the Barre Gray granite stone, before a seal goes on.

The seal is also a guarantee for the customer: Should the BGA member who originally manufactured the stone go out of business and, therefore, not be able to honor its own warranty, the BGA will replace or repair a defective monument. In response to an increase of colored stones manufactured by BGA members, the BGA introduced the CM Seal and Warranty for memorials manufactured from colored stones.

Ed Peake, quality control inspector at Adams Granite Company, uses a light to check for any hidden blemishes or other faults on this Barre Gray granite memorial before he applies the BG seal to the bottom right side of this die. As the order at right shows, many retailers demand that their Barre Gray granite monuments bear the BG seal.





February 8, 1999 George Kreis Granites Great Falls, Montana

The cover photo on the winter issue is one of those that makes guys like me say, "I wish I had taken that!" Awesome! Barre life as a whole has never been better. Having been in this business for 46 years, I appreciate your efforts.

Thanks,

George

#### MIGHTY JOE'S YOUNG

ATTHEW J. CALCAGNI (inset, right) has joined his father, Joseph B. (center) and brother Joseph V. (left) in operating the family business --Granite Corporation of Barre. Matthew, a surveyor by trade, and his brother Joseph V. are fourth-generation Calcagnis involved in the granite business. The firm was founded by Joseph B. Calgani, who has more more than 50 years' experience in granite design and sales. His grandfather, Joseph G. Calcagni, was a partner in one of Barre's most prestigious firms: Novelli and Calcagni, the firm that sculpted one of Barre's landmarks -- the statue of Robert Burns. Joe's father, Joseph O. Calcagni, later took over the operation of the plant, which, during its heyday, produced monuments for the Firestone and Packard families as well as the Calcagni family memorial (right).





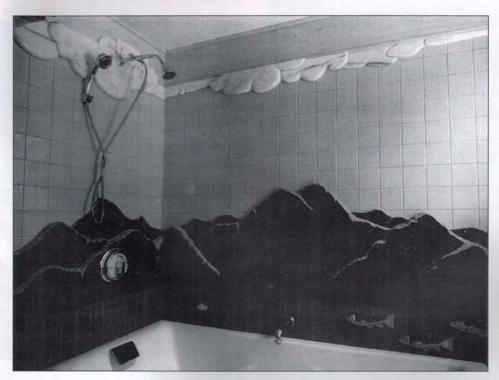
#### CSI PLANTE EXPANSION

B OB PLANTE, COLOMBO STONEWORKS, Inc., president, explains recent improvements to his plant in four simple words: "We weren't big enough." Those improvements include the addition of two executive offices to accommodate an increased office staff, and the renovation of CSI' slab polisher, which has resulted in substantially increased production, Bob says. To handle this increase in production, CSI installed a new custom built automatic top-and-end polisher this spring.

Back row, from left: Kim Dufresne, Bookkeeping/Secretarial; Dave Widmer, Sales; Eric Meade, CAD Drafting; Billl Binaghi, Drafting, Design and Sales; Ron Plante, Plant Manager and Sales; Tom Cross, Order Processing/Expediting. Front row, from left: Bob Plante, President and Sales; Gwen Plante, Drafting and Office Management.







#### ON THE CUTTING EDGE

A STER 25 YEARS OF FAITHFUL SERVICE, slicing its way through thousands of granite blocks, the Ordway Machine, Inc., block saw at Riverton Memorial, Inc., has been replaced by an 8-4 gantry-type block saw. The new saw, also manufactured by Ordway, is fully automatic and computer operated, says Riverton's Arthur Miller.

#### MOUNTAINS OF BUBBLES

EORGE KURJANOWICZ OF
Kurjanowicz Sculpture Studio
says anything can be done in
stone -- as this bathtub surround shows.
Made for the Pitcher Inn in Warren, Vt., of
Danby White Marble and Verde Antique
Serpentine from an architectural design by
Sellers & Co. of Warren and set by Keith
Young of Woodbury, Vt.

#### ADDITION AT JOE'S

OE'S CUSTOM POLISHING AND Manufacturing is in the process of building a 20 x 36 foot addition to its East Barre plant to house a 5-4 diamond gantry saw. The new addition, scheduled for completion on July 1, will free up space inside the main plant for a new grinding machine that is needed to keep up with an increased demand for duplicate work, says owner Jerry Perreault. It is the first addition to the plant since the late '80s when Perreault built an 8,400-square foot warehouse. Perreault has also hired an operator to run the saw and planer. "With more equipment, we are able to serve our clients better," Perreault says.

Work is under way on the new 20 x 36 addition to Joe's Custom Polishing And Manufacturing Plant in East Barre.

#### MID-ATLANTIC FLEET

OR THE 140 PEOPLE ATTENDING the lanuary meeting of the Mid-Atlantic Monument Builders (including BGA members Montpelier Granite Works and Pepin Granite Company), life doesn't get much better: The Bahamas-bound convention was held aboard the Royal Caribbean's Sovereign of the Sea and as the photo (right) illustrates, shorts and t-shirts were the uniform of the day. From the look on John Pesavento of S. Pesavento & Sons, Inc., Scranton, Pa., (photo below) it appears that life did indeed get better. On a sad note, Nick Shevchenko, CM, 69, owner of Shevchencko Monumental Works, Perth-Amboy, N.J., and a longtime member of the Mid-Atlantic Monument Builders and Monument Builders of North America, died at home in Woodbridge, N.J., on March 18.









# New England Monument Dealers Association Sturbridge, Mass.

RETAIL AND MANUFACTURING members of the New England Monument Dealers Association and members of the Connecticut Memorial Builders Guild met at the Sturbridge Host in Sturbridge, Mass., in February for their annual meetings.

Clockwise, from left: Bob Caron, Caron Portland, Me.
Granite Company, Pawtucket, R.I.;
Lynda Mureta Aldrich, Montpelier
Granite Works; John Castaldo, Barre

Clockwise, from left: Bob Caron, Caron Portland, Me.
Steve Bigras, E
Engravers, visit
Abbiatti Memo

Granite Association; Bruce Rex, Rex Granite Works, Fall River, Mass.; Michelle Mureta Parker, Montpelier Granite Works; and Maureen and Brad Jones, Rouleau Granite Company, at the BGA's booth.

An animated and airborne Paul Dimatteo, Maine Memorials, S. Portland, Me.

Steve Bigras, B&B Monumental Engravers, visits with Mike Walsh, Abbiatti Memorials, Brattleboro, Vt.

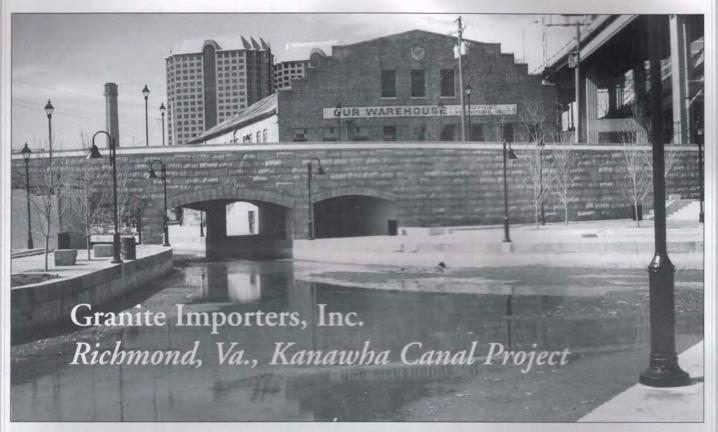


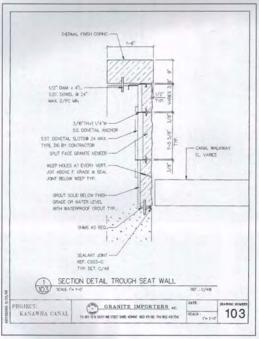






# BUILT TO LAST







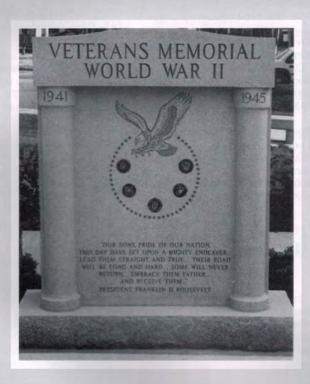
Project commenced March 1997. Began delivering stone June 1998. Completed February 1999. Project used 25,365 square feet of Barre Gray split face veneer on seat wall, bridges and planter walls plus pavers, cobbles and curb and 6,300 square feet of Kershaw Pink thermal coping.

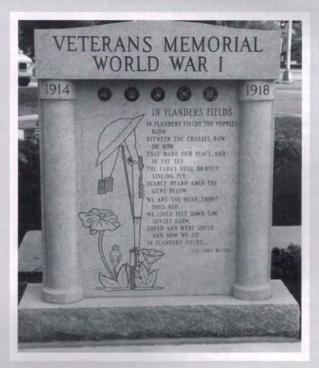
# FOR THOSE WHO SERVED

Culture Craft
Sandblast Company
For Bergen County
Memorials
Riveredge, N.J.

Design and Sandblast On 4-0 x 1-2 x 5-0 Steeled Barre Dies Cut by Riverton Memorial, Inc.







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Gandin Brothers For South Bound Brook, Stirling, N.J.

Barre Latin Cross: 3-0 x 1-0 x 7-0 • Barre Base: 6-0 x 1-4 x 1-0 Jet Black Wings: 2-2 x 0-10 x 3-6 • Small Jet Black Cross: 1-8 x 2-6 x 0-2 • Jet Black Ledgers



Rouleau Granite Company
For Witherbee & Whalen, Canton, N.Y.

Six-Crypt All-Polished Mountain Rose Mausoleum

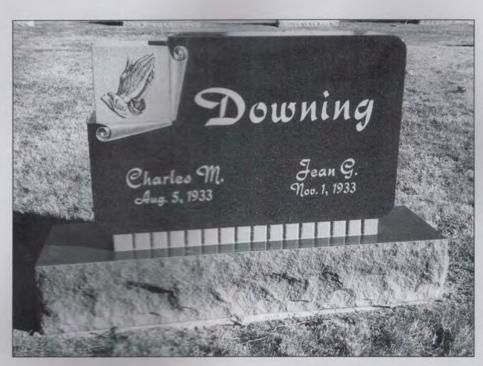
15



Adams
Granite
Company,
Inc.
For
D.H.
Burdick
& Sons
Clinton, N.Y.

Barre Gray Obelisk, Overall Height: 20-0





### Pepin Granite Company

Jet Black Die: 3-0 x 0-8 x 2-0 PFT; BRP Base: 4-0 x 1-2 x 0-6 Designed By: Bob Moll of R.C. Moll Monumental Crafts Hellertown, Penn.



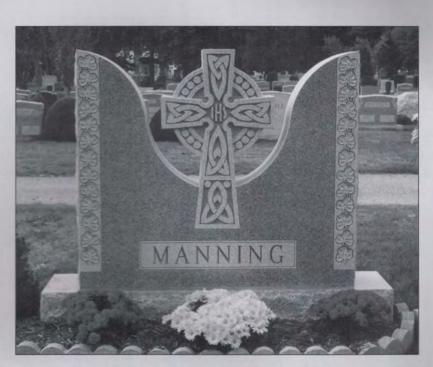
### Colombo Stoneworks, Inc.

Medium Barre Die: 3-4 x 0-8 x 2-0 Jet Black Pilaster: 1-0 x 0-10 x 2-4 Medium Barre Wing: 0-8 x 0-8 x 2-0 Medium Barre Base: 6-4 x 1-2 x 0-8



Joe's Custom
Polishing And
Manufacturing
For Hamden
Monument
Hamden,
Conn.

Barre Die: 3-10 x 0-8 x 3-6 Base: 4-6 x 1-2 x 0-8



Granite
Industries of
Vermont
For Troost
Monument
Company
Hillside, Ill.

Custom Jet Black monument with handcarved Virgin of Guadalupe

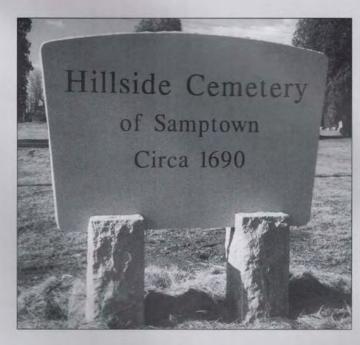




Twin City
Custom
Sandblast For
Mt. Pleasant
Memorials
Gloucester,
Mass.

Bahama Blue
Die: 5-4 x 0-10 x 3-4
Base: 6-0 x 1-2 x 0-8
Hand Carving:
Eric Oberg

19



LaCross
Memorials,
Inc.
For Plainfield
Granite
Works
Plainfield, N.J.

Medium Barre Sign Steel-2; BRP Die: 6-0 x 0-4 x 4-0 All Rock-Pitched Legs: 1-2 x 1-0 x 4-0



Rivard Granite Company, Inc. For Michelangelo Memorials, Poughkeepsie, N.Y.

Belfast Black Polished Die: 4-3 x 0-10 x 3-0 PT/2-Inch Margin; BRP Base: 4-4 x 1-2 x 0-10 • Etched By: A. Fantoni Sculpture Studio





North Barre Granite Company For Sprung Monuments N. Lindenhurst, N.J.

> India Red Die: 5-6 x 0-10 x 3-0 Base: 6-0 x 1-2 x 1-0 Open-Book Slant: 2-0 x 1-0 x 1-6





B&B
Monumental
Engravers
For
John H.
McGee & Son
Rochester,
N.Y.

India Red Die: 3-0 x 0-8 x 2-2 PFT; Steel Margin; BRP Base: 3-10 x 0-8 x 1-2

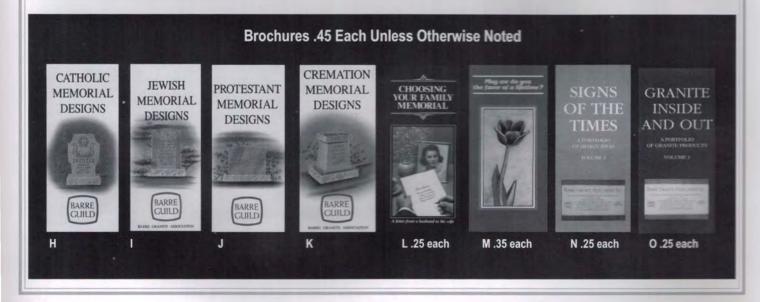


Riverton Memorial, Inc.

Dark Barre
P2, BRP Die:
4-0 x 0-8 x 2-8
Dark Barre
PT, BRP Base:
6-0 x 1-2 x 0-10
Sandblast:
Culture Craft
Sandblast

BARRE

# BARRE GRANITE SHOP A) B) C) D) G) F)



# BARRE GRANITE SHOP



P. The Story of Granite .25 each



Q. Barre Granite Heritage \$4.95

- A. Bolo tie with leather-look cord, \$15
- B. Letter opener, \$15
- C. Pick and shovel granite tie pin, \$5
- D. Shovel granite tie clip, \$5
- E. Leaf-mount granite earring set with either surgical steel French hooks or posts (specify on order form), \$12.
- F. 8" x 8" Barre Gray granite clock, \$40
- G. Set of 4 BGA Pilsner glasses, \$20

#### Other Publications

R. What Every Cemeterian Needs to Know About Barre Gray Granite Memorials,\$4.95 (All jewelry items are rhodium-plated, with a cabochon of Barre Gray granite)

#### **Color Posters**

S. How to Customize Barre Memorials, \$1

#### Videotapes (\$10 each, 5 for \$40)

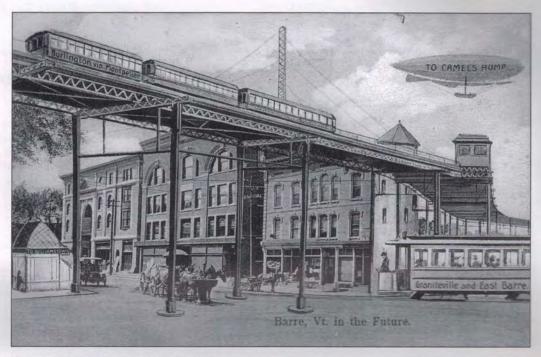
- T. New Technology in Barre
- U. Artistry in Granite
- V. Quarrying and Manufacturing
- W. The Story of the Barre Granite Industry
- X. The Stone Whistle: Tour and explanation of the Barre granite industry, with John Forsythe.

tem Letter	Product Description	Price Each	Quantity	Total
Free!	Shipping Charges	Merchandise Total		
Barre Guild window decals. Specify quantity	Orders to \$ 15.00: add \$ 4.50 \$15.01 to \$ 50.00: add \$ 6.50 \$50.01 to \$100.00: add \$ 7.50 Over \$101.01: add \$11.00	Add 5% sales tax on Vermont orders		
on order form		Add Shipping Charges		
		TOTAL		

Write, Call, FAX: Barre Granite Association, P.O. Box 481, Barre, VT 05641 • 802-476-4131 • FAX 802-476-4765

Name	
	Payment Method:
Company	□Visa □MasterCard □Check/ Money Order
Address	Card Number
City	
StateZip	Signature
Phone	FAX:

# FINAL WORDS





Postcards courtesy: Aldrich Public Library

BACK TO THE FUTURE. As we approach a new century and a new millenium, we cannot begin to guess what new inventions and technologies lie ahead. In the early 1900s, the creators of these two souvenir postcards had their peculiar visions of Barre in the future. Sadly, the strange aircraft and elevated trains never materialized. A Main Street Subway did, however. And the sandwiches are delicious!

Montpelier Granite Works, Inc. For W.F. Benedict & Son Middletown, N.Y.

> et Black Celtic Cross: 2-6 x 0-8 x 5-0 PFT; BRP Base: 3-2 x 1-2 x 1-0 Sandblast Carved And Etched

